Code No: R20A0308 MALLA REDDY COLLEGE OF ENGINEERING & TECHNOI (Autonomous Institution – UGC, Govt. of India) II B.Tech I Semester Supplementary Examinations, June/July 2024

	U U
Theory	of Machines
	(ME)

Roll No

Time: 3 hours

Max. Marks: 70

Note: This question paper Consists of 5 Sections. Answer **FIVE** Questions, Choosing ONE Question from each SECTION and each Question carries 14 marks.

SECTION-I

1 *A* Distinguish among complete, incomplete and successful constraints of [7M] relative motion between two elements or links.

B Explain the various types of kinematic pairs with suitable examples. [7M]

OR

2 Write the inversions of double slider crank mechanism and explain any two [14M] of them with neat sketches.

SECTION-II

3 In a pin-jointed four bar mechanics ABCD link AD is fixed and crank AB [14M] rotates at 12 rad/sec clockwise. AB = 60mm; BC = CD = 70 mm; DA = 120mm when the angle $DAB = 60^{\circ}$ and both B and C lie on the same side of AD, find a) angular velocities of BC and CD and b) angular accelerations.

OR

- 4 A car with a wheel track of 147.2 cm and wheel base of 274 cm is fitted with [7M] an Ackerman's steering mechanism. The distance between the axis of the pivot pins is 122 cm and the tie-rod is 110.6 cm long. The track arm is 15.25 cm long. Find the turning circle radius of the car, so that true rolling motion is there for all the wheels.
 - **B** What are the conditions for correct steering and explain with a sketch the [7M] working of Davis steering gear mechanism.

SECTION-III

- 5 *A* Explain the effect of the gyroscopic couple on the reaction of the four wheels [7M] of a vehicle negotiating a curve.
 - **B** Explain the terms 'fluctuation of energy' and 'fluctuation of speed' as [7M] applied to flywheels.

OR

6 The torque delivered by a two-stroke engine is represented by T = [14M](1000+1500sin θ +200sin2 θ +21sin3 θ) N-m where θ is the angle turned by the crank from the inner-dead centre. The engine speed is 200 rpm. Determine the power of the engine and the minimum mass of the flywheel if its radius of gyration is 800 mm and the maximum fluctuation of speed is to be ±1.5% of the mean.

SECTION-IV

7 Derive an expression for the friction moment for a flat collar in terms of the [14M] inner radius r1, outer radius r2, axial thrust W and coefficient of friction μ . Assume uniform intensity of pressure.

- 8 *A* What are the various types of the brakes and explain the single block or shoe [7M] brake.
 - **B** A bicycle and rider of mass 100 kg are travelling at the rate of 16 km/h on a [7M] level road. A brake is applied to the rear wheel which is 0.9 m in diameter and this is the only resistance acting. How far will the bicycle travel and how many turns will it make before it comes to rest? The pressure applied on the brake is 100 N and $\mu = 0.05$.

SECTION-V

- 9 Use the following data in drawing the profile of a cam in which a knife- [14M] edged follower is raised with uniform acceleration and deceleration and is lowered with simple harmonic motion: Least radius of cam = 60 mm Lift of follower = 45 mm Angle of ascent = 60⁰ Angle of dwell between ascent and descent = 40⁰ Angle of descent = 75⁰ If the cam rotates at 180 rpm, determine the maximum velocity and acceleration during ascent and descent. OR
- 10 *A* Explain the term height of the governor. Derive an expression for the height [7M] in the case of a Watt governor.
 - B A Porter governor has equal arms each 250 mm long and pivoted on the axis of rotation. Each ball has a mass of 5 kg and the mass of the central load on the sleeve is 25 kg. The radius of rotation of the ball is 150 mm when the governor begins to lift and 200 mm when the governor is at maximum speed. Find the minimum and maximum speeds and range of speed of the governor.

Code No: **R20A0303 R20** MALLA REDDY COLLEGE OF ENGINEERING & TECHNO (Autonomous Institution – UGC, Govt. of India) **II B.Tech I Semester Supplementary Examinations, June 2024 Engineering Mechanics**

(ME)									
Roll No									

 $(\mathbf{M} \mathbf{E})$

Time: 3 hours

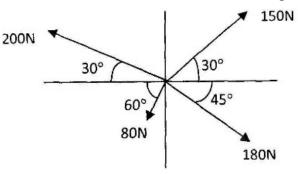
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Max. Marks: 70

Note: This question paper Consists of 5 Sections. Answer FIVE Questions, Choosing ONE Question from each SECTION and each Question carries 14 marks.

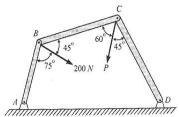
*** **SECTION-I**

- 1 State and prove Lame's theorem of forces? A
 - [4M] B Determine the resultant of concurrent forces shown in the figure below. [10M]



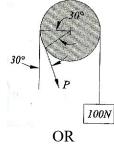
OR

- 2 A What is meant by Free Body Diagram? Explain with an example.
 - [**4M**] Three bars, pinned together B and C and supported by hinges at A and D as B [10M] shown in figure below form a four - link mechanism. Determine the value of P that will prevent motion.

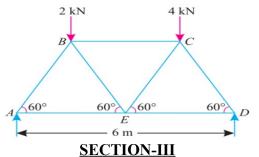


SECTION-II

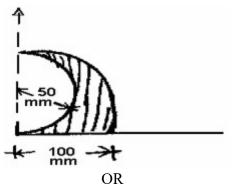
Define the following terms: (i) Limiting Friction,(ii) Cone of friction [6M] A B A rope is used to lift a 100N weight using locked pulley as shown in figure. [8M] If $f_s = 0.30$, determine force P necessary to begin lifting the load.



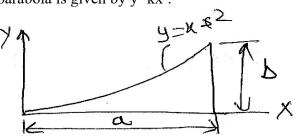
- 4 A Obtain the relation between no. of members and joints?
 - **B** Determine the forces in the all the members of the truss and as shown below [10M] figure and tabulate the results



- 5 A State and prove theorem of Pappus I.
 - **B** Locate the centroid of the shaded area shown in figure



- 6 A Distinguish between centriod and centre of gravity
 - **B** Determine the centriod of the parabolic spandrel as shown in figure 5. The [10M] equation of the parabola is given by $y=kx^2$.



SECTION-IV

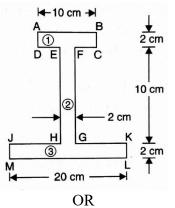
7 Determine the moment of inertia of the section shown in Fig below with [14M] respect to the Centroidal X and Y axes.

[4M]

[7M]

[7M]

[4M]



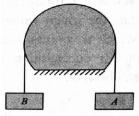
- 8 *A* Determine the area moment of inertia of a rectangle with dimensions b x h [7M] about the base b
 - **B** Determine the mass moment of inertia of a solid sphere of radius "R" about [7M] its diametral axis.

SECTION-V

9 Two guns are pointed at each other one upward at an angle 30° and the other [14M] at the same angle of depression, the muzzles being 20 m apart. If the guns are shot with velocities of 350 m/s upwards and 300 m/s downwards respectively. Find when and where they will meet?

OR

10 Referring to Fig assume A weigh 900 N B weighs 300N. Determine the [14M] acceleration of the bodies if the coefficient of kinetic friction is 0.1 between the cable and the fixed drum



Code No: **R20A0304**

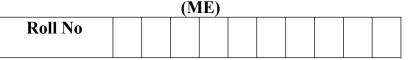
Time: 3 hours

MALLA REDDY COLLEGE OF ENGINEERING & TECHNOLOGY

(Autonomous Institution – UGC, Govt. of India)

II B.Tech I Semester Supplementary Examinations, June/July 2024

Engineering Thermodynamics



Max. Marks: 70

R20

Note: This question paper Consists of 5 Sections. Answer **FIVE** Questions, Choosing ONE Question from each SECTION and each Question carries 14 marks.

SECTION-I

- 1 *A* Explain what do you mean by thermodynamics equilibrium. [7M]
 - **B** Differentiate between intensive and extensive properties. Give examples in [7M] each case.

OR

2 *A* A Piston and cylinder machine contains a fluid system which passes through a complete cycle of *four* processes. During a cycle, the sum of all heat transfers is -170kJ. The systems completes 100 cycles per min. Complete the following table showing the method for each item, and compute the net rate of work output in kW.

Process	Q	W (kJ/min)	U (kJ/min)
a-b	0	2170	-
b-c	21000	0	-
c-d	2100	-	-36600
d-a	-	-	-

BWrite down the steady flow energy equation for
a)Boiler b) Turbine c) Nozzle d) Compressor[7M]

<u>SECTION-II</u>

- 3 *A* Explain about heat engine and heat pump.
 - B A refrigerator transfers energy as heat from a low temperature body to the ambient atmosphere at high temperature. Does it violate second law of thermodynamics? Explain.

OR

- 4 A A system has a heat capacity at constant volume $Cv = AT^2$ Where [7M] A = 0.042 J/K³ The system is originally at 200K, and a thermal reservoir at 100K is available. What is the maximum amount of work that can be recovered as the system is cooled down to the temperature of the reservoir?
 - **B** Can the efficiency of an irreversible engine be greater than that of a reversible engine? Explain. [7M]

SECTION-III

- 5 A A vessel of volume 0.04 m³ contains a mixture of saturated water and [7M] saturated steam at a temperature of 250° C. The mass of the liquid present is 9 kg. Find the pressure, the mass, the specific volume, the enthalpy, the entropy, and the internal energy.
 - **B** Explain the terms critical pressure, critical temperature and critical volume of [7M] water.

[7M]

- 6 A Steam initially at 0.3 MPa, 250° C is cooled at constant volume. (a) At what [7M] temperature will the steam become saturated vapour? (b) What is the quality at 80°C? What is the heat transferred per kg of steam in cooling from 250° C to 80°C? B
 - Explain about Throttling and free expansion process. [7M]

SECTION-IV

- 7 What is meant by partial volume of constituent in a mixture. A
 - A single acting two-stage air compressor deals with 4 m^3/min of air at B [10M] 1.013 bar and 15° C with a speed of 250 rpm. The delivery pressure is 80 bar. Assuming complete intercooling, find the minimum power required by the compressor and the bore and stroke of the compressor. Assume a piston speed of 3 m/s, mechanical efficiency of 75 % and volumetric efficiency of 80 % per stage. Assume the polytropic index of compression in both the stags to be n = 1.25 and neglect clearance.

OR

- 8 A On a particular day the weather forecast states that the dry bulb [10M] temperature is 37°C, while the relative humidity is 50% and the barometric pressure is 101.325 kPa. Find the humidity ratio, dew point temperature and enthalpy of moist air on this day.
 - B Explain the terms i) specific humidity ii) degree of saturation. [4M]

SECTION-V

- 9 In the Otto cycle, the combustion process is treated as constant volume heat A [7M] energy addition process. Explain why?
 - B An engine working on the Otto cycle is supplied with air at 0.1 MPa, 35°C. [7M] The compression ratio is 8. Heat supplied is 2100 kJ/kg. Calculate the maximum pressure and temperature of the Cycle, the cycle efficiency, and the mean effective pressure. (For air, Cp = 1.00S, Cv = 0.718, and R = 0.287kJ/kg K).

OR

- 10 An air standard dual cycle has a compression ratio of 16, and compression A [7M] begins at 1 bar, 50°C. The maximum pressure is 70 bar. The heat transferred to air at constant pressure is equal to that at constant volume. Estimate (a) the pressures and temperatures at the cardinal points of the cycle, (b) the cycle efficiency, and (c) the m.e.p. of the cycle, Cv = 0.718 kJ/kg K, Cp=1.00SkJ/kg K.
 - Define mean effective pressure and thermal efficiency of an air standard B [7M] cycle.

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[4M]

Code No: R20A0305 **R20 MALLA REDDY COLLEGE OF ENGINEERING & TECHNOLO** (Autonomous Institution – UGC, Govt. of India) II B.Tech I Semester Supplementary Examinations, June/July 2024

Fluid Mechanics & Hydraulic Machinery (ME)

Roll No

Time: 3 hours

Note: This question paper Consists of 5 Sections. Answer FIVE Questions, Choosing ONE Question from each SECTION and each Question carries 14 marks.

SECTION-I

1 Define the terms: А

Density, specific volume, specific gravity and vacuum pressure

An oil of viscosity 5 poise is used for lubrication between a shaft and sleeve. В [7M] The diameter of the shaft is 0.5 m and it rotates at 200 r.p.m. Calculate the power lost in oil for a sleeve length of 100mm. The thickness of oil film is 1.0mm.

OR

- What is the difference between U-tube differential Manometers and inverted 2 А [7M] U-tube differential Manometers? Where are they used?
 - A U-tube differential manometer connects two pressure pipes A and B. Pipe В [7M] A contains carbon tetrachloride having a specific gravity 1.594 under a pressure of 11.772 N/cm² and pipe B contains oil of Sp.gr. 0.8 under a pressure of 11.772 N/cm². The pipe A lies 2.5m above pipe B. Find the difference of pressure measured by mercury as fluid filling U-tube.

SECTION-II

- 3 Define and distinguish between: А
 - Uniform flow and non-uniform flow i)
 - ii) Laminar and turbulent flow
 - In a steady flow, two points A and B are 0.5m apart on a straight stream line. В [7M] If the velocity of flow varies linearly between A and B, what is the acceleration at each point, if the velocity at A is 3m/sec and velocity at B is 8m/sec

OR

- 4 Derive Bernoulli's equation through Euler's equation of motion [7M] Α
 - B The water is flowing through a pipe having diameter 20cm and 10cm at [7M] section 1 and 2 respectively. The rate of flow through pipe is 3.5 lit/sec. This section 1 is 6m above datum and section 2 is 4 m above datum. If the pressure at section 1 is 39.24N/cm², find the intensity of pressure at section 2.

SECTION-III

- Discuss the concept of the boundary layer with reference to fluid motion over 5 А [7M] a flat
 - Discuss the phenomenon of separation for flow over curved surfaces В [7M]

Max. Marks: 70

[7M]

[7M]

- 6 What do you understand by total energy line, hydraulic line, pipes in parallel, [7M] А pipes in series and equivalent pipe? Explain
 - What will be the loss of head when pipes are connected in series? В [7M]

SECTION-IV

- 7 What type of turbine is kaplan turbine? Explain how it works with a neat А [7M] diagram. Discuss the importance of draft tube in reaction turbines.
 - A jet of water diameter 50mm strike on a fixed plate in a such way that the В [7M] angle between the plate and the jet is 30° . The force exerted in the direction of the jet is 1471.5N Determine the rate of flow of water.

OR

- 8 А Explain the term cavitation. Why does cavitation occur and what are its [7M] effects?
 - В A Pelton wheel working under a head of 52 meters develops a shaft power of [7M] 92Kw at a speed of 250rpm. If the overall efficiency is 82.5% and $C_v=0.98$, find the jet diameter, the diameter of the bucket circle, the size of the buckets and the number of buckets required. Assume maximum efficiency condition that the peripheral velocity is 0.47 times the velocity of the jet.

SECTION-V

- 9 А Explain the principle and working of a Reciprocating pump with a neat [7M] sketch.
 - В Water is to be pumped out of a deep well under a total head of 95m. A [7M] number of identical pumps of design speed 1000rpm. And specific speed 900rpm. With rated capacity of 150lit/sec are available. How many pumps will be needed and how should they be connected?

OR

- 10 Draw and discuss the operating characteristics of a centrifugal pump А
 - [7M] A multi stage centrifugal pump has impller 375mm diameter and 18mm wide В [7M] at outlet. The outlet vane angle is 45° and the vane occupy 8% of the outlet area. The manometric efficiency is 84% and the overall efficiency is 75% (i) What head the pump will genrate when running at 900rpm, discharging 60liters/sec. (ii) What is the input power?

Code No: R20A0306 MALLA REDDY COLLEGE OF ENGINEERING & TECHNOI

(Autonomous Institution – UGC, Govt. of India)

II B.Tech I Semester Supplementary Examinations, June/July 2024

Metallurgy & Material Science

(ME)										
Roll No										

Time: 3 hours

Max. Marks: 70

Note: This question paper Consists of 5 Sections. Answer **FIVE** Questions, Choosing ONE Question from each SECTION and each Question carries 14 marks.

SECTION-I

		SECTION-I	
1	А	Differentiate between inter metallic compound and Electron compound	[7 M]
	В	Explain the types of bonds in solids with neat sketch	[7M]
		OR	L J
2	А	Classify various solid solutions present and explain in detail	[7M]
	В	Explain different types of defects in crystalline structure	[7M]
		<u>SECTION-II</u>	
3	А	Draw the Fe-Fe3C diagram and label all the points, lines, temperatures and	[7 M]
		reactions	
	В	i)what is the significance of lever rule	[4+3M]
		ii)Define allotropy and give examples	
		OR	
4	А	Apply the lever rule to phase equilibrium in an alloy 15% B and 85% A	[7M]
		when a liquid of 45% B is in equilibrium with a solid solution of 95%A	
	В	With the help of a suitable example, explain the isomorphs alloy system.	[7M]
		<u>SECTION-III</u>	
5	А	Explain the structure and properties of malleable cast iron	[7M]
	В	Discuss the classification of cast iron in detail	[7M]
		OR	
6	А	What are the properties and applications of aluminium alloys?	[7M]
	В	Explain the composition, properties and applications of brass and bronze	[7M]
		SECTION-IV	
7	А	What is annealing? Explain different types of annealing processes	[7M]
	В	What are the different methods of surface hardening? Explain any one in	[7M]
		detail	
_		OR	
8	Α	Explain the construction of T-T-T diagram from solidification curve	[7M]
	В	What are cermets? Discus about their usage	[7M]
-		SECTION-V	
9	А	Explain metal-ceramic composites. Write a note on their properties give	[7M]
		example	
	В	Discuss about metal-matrix composites	[7M]
		OR	
10	A	Explain with neat sketch of open Hearth process and give its advantages	[7M]
	В	Explain about Bessemer converter process	[7M]
